

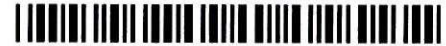


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4406-3

Job Sheet 179624



Part No: D4406-3

Job Qty: 6 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 14.04.09 DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 18/06/23
100	Waterjet	6 pcs		7/18/18	0.00	1.20	Waterjet1		SC 18/06/23
110	QC	6 pcs		7/18/18	0.00	0.00	QC2 Waterjet-3		SC 18/06/23
120	QC	6 pcs		7/18/18	0.00	0.00	QC8-4		38
130	Small Fab	6 pcs		7/18/18	0.21	1.08	Small Fab-6		DAS-89 SP
140	QC	6 pcs		7/18/18	0.00	0.00	QC5		9
150	Packaging	6 pcs		7/18/18	0.00	0.00	Packaging3		9-89 EL
160	QC21-SA	6 Ea		7/18/18	0.00	0.00	QC21		21 9-89 AUG 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	17.5200 sf (2.92 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	18	193	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 11:48 AM Dart.lajeunesse.marie

Work Order: _____ Part No. _____ NCR No. _____		AGAINST DEPARTMENT/PROCESS Engineering ☐ ☐ ☐ Quality ☐ ☐ ☐ Other ☐ ☐ ☐	
Date: _____ Step #: _____		Water Jet ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ Supplier ☐ ☐ ☐	
DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐ Suspected Unapproved ☐ ☐ ☐		Cross tube ☐ ☐ ☐ Small Fab ☐ ☐ ☐ Finishing ☐ ☐ ☐ Composite ☐ ☐ ☐	
Skid-tube ☐ ☐ ☐ Machining ☐ ☐ ☐ Thermoforming ☐ ☐ ☐ Large Fab ☐ ☐ ☐		MRB (QS1042) Approval _____ _____ _____	
DART AEROSPACE Container No: S083563  Part: D4406 - 3 Job No: 179624 Serial No/Batch: S083563 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____			
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
Date: 06/24/18			
Description Work Order Deviation			
Root Cause			
Environment	No Re-verification	Pressure/Force	
Design	Operator	Bending	
Doc/Data	Offset/Setup	Centre Not Co	
Equip/Tooling	Supplier	Cracks	
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	
Material	Use for Testing	Cuffs	
Internal Transport	Poor Information	Crushing	
Tribal Knowledge	Rushing	Heat Treat	
LOA	Product Improvement	Wave/Twist in Tube	
Substation	Process Improvement	Marks/Chatter	
Past Expiry Date	Manufacturing Process		
Misidentified	Past Due		
		OTHER :	
		Wrong Stock Pulled	
		Out of Sequence	
		Off-set	
		Mislabeled	
		Fit/Function	
		Misaligned/off center	
		Part Lost/Missing	
		Part Moved	
		Drawing	
		Finish	
		Misread	
		Turning Sequence	

INSPECTION SHEET

DA:

38
9-89

Date:

Handwritten notes on a five-line staff: $\frac{1}{2}$ and $\frac{1}{4}$.